



## Leather Cutting Die –Quote Request / Order Submittal Form

Company Name \_\_\_\_\_ ( \_\_\_\_\_ New) ( \_\_\_\_\_ Existing)

Contact Name \_\_\_\_\_ Email \_\_\_\_\_ Phone Number \_\_\_\_\_

Ship to Address \_\_\_\_\_

Residential \_\_\_\_\_ Commercial \_\_\_\_\_ Our payment terms are PREPAID upon acceptance of quote.

Press Name and Tonnage \_\_\_\_\_ Leather Material Thickness \_\_\_\_\_

Note: We can comfortably cut up to 8 or 9 oz of leather with no issue. Once it gets past that, we can only cut simple shapes up to a maximum of 12 oz.

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**File(s) should be attached to quote request in one of these formats:**

ai (Adobe Illustrator)

.DXF

Vectored PDF

.EPS

**File saved in Inches, no other unit of measure      \*\*View is Finish Side Up**

Please don't send over one file at a time for pricing or ordering. All file attachments should be in one email for a quote or order whenever possible.

**Please do not submit hand drawn shapes or pictures.** Due to high volume, we are unable to provide design services. Reference our [FAQ Leather Steel Rule Dies](#) for how to get your work designed.

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### Quotes and Orders provided per Milwaukee Steel Rule Die Standards:

**Die Board:** 1/2" clear lexan. 1" is added on all sides of your design. We add ejection foam and finger holes for increased efficiency and ease of removing material.

**Cut Rule:** 3PT 937 Long Center Bevel Ground Edge

**NOTE!** All square corners will be rounded and will not be a precise sharp edge. This is our standard for leather dies. Square corners need to be welded. We won't be liable for a die that fails if not made to our high standard. If customer requires welded square edges, additional costs apply. It must be specified prior to our providing a quote or it will be an added charge on the order.

**Punches:** Our feed thru punches are tapered, therefore, depending on the thickness of the leather, the size of the cut opening may be larger than the actual punch cut size.

*Example: If punch hole has a diameter of 1/8", we will select a punch with 1/8" cut and 1/4" base. The cut may be slightly larger than the 1/8".*

**Ejection Rubber:** Pink RD73 .532" x 3/4" x 1" Pieces. This is standard on all leather dies.

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Special Instructions:

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Please send completed form with your company name and a brief description in the subject line to [Orders@Milwaukeesrd.com](mailto:Orders@Milwaukeesrd.com)

Upon receipt of paid order, your die(s) will be produced within 5 – 7 business days.

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